

TECHNICAL DATA SHEET

**F - 100 - 01
STANDARD STEEL
MASONRY FRAME**

STANDARD STEEL FRAMES SPECIFICATIONS MMI

STANDARD STEEL FRAMES

1. Frames shall be manufactured by MMI and designated as (16 GA) or (14 GA) for 1 3/4" doors.
2. Frames shall be fabricated from cold rolled or A60 galvanized steel. ASTM 366, 568, 294
3. Frames shall be furnished knocked down. Mitered corners shall have a strong tab interlocking system to maintain tight fineline miters.
4. Frames for 1 3/4" doors shall be prepared for 1 1/2" pair or 2 pair 4 1/2" x 4 1/2" standard/heavy weight template hinges and ANSI 115.1 universal strike.
5. Frames shall be adequately reinforced for all hardware. ASTM A250-6
6. Strike and hinge reinforcements shall be protected by plaster guards on masonry.
7. Frames should be supplied with 1 sill anchor.
8. Frames shall be punched to accept rubber mutes, three per strike jamb
9. Frames shall receive 1 coat of baked-on rust inhibitive gray primer ANSI A250-10
10. For installation instructions see ANSI A250.11-2001.

Issue Date: January 2006

REVISED : 02/01/2009

